

Actuator End Play Tooling Kit

Fig. 1



Directions

Main Gear Actuator

Slide the striker on the housing as shown in Fig. 1

Note:

The kit contains a small one used on the 90 series and a larger one used on all the other models.

Fig. 2



Snap the dial indicator support on the shaft as shown in Fig. 2

Note:

The kit contains a small one used on the 90 series and a larger one used on all the other models.

Insert dial indicator into support as shown in Fig. 3

Perform end play check as per the maintenance manual.

Fig. 3



Nose Gear Actuator

Fig. 4



Snap the dial indicator support on the shaft as shown in Fig. 4

Insert dial indicator into support. The tip of the dial indicator will be pushing against the nose actuator housing for this check.

Use the thin dial indicator support when performing the "**retracted and backed off 1 turn**" position as shown in Fig. 5

Fig. 5

